

## Master Specifications

**TDI Reference:** #64453  
**Description:** Duplex Mill  
**Manufacturer:** Craven  
**Model:**  
**Year:** 1968 (In Service 2015)  
**Control Type:** Manual Pendant

<b>SPINDLE HORSEPOWER:</b>	35 HP MOTORS EACH HEAD
<b>SPINDLE SPEED RANGE:</b>	INFINITELY VARIABLE FROM 7.5 TO 614 RPM
<b>HORIZONTAL FEED POWER:</b>	15 HP @ 1440 RPM
<b>FEED RANGE:</b>	TABLE RANGE: 0 TO 150 IPM VERTICAL RANGE: 1 TO 60 IPM HORIZONTAL RANGE: 1 TO 60 IPM
<b>MAXIMUM LENGTH BETWEEN CENTERS:</b>	210"
<b>MAXIMUM DISTANCE BETWEEN END MILL CUTTERS:</b>	44"
<b>VERTICAL MOVEMENT:</b>	BELOW CENTER- 21" ABOVE CENTER - 21"
<b>AXIAL TRAVERSE OF MILLING SPINDLE:</b>	17"
<b>MINIMUM DISTANCE BETWEEN SPINDLE NOSES:</b>	10"
<b>MAX DIAMETER OVER BED:</b>	36"
<b>BED LENGTH:</b>	24'6"
<b>MAX LONGITUDINAL TRAVERSE:</b>	17'
<b>BED WIDTH:</b>	11'3"
<b>MILLING SPINDLE QUILL SIZE:</b>	11"
<b>HEADSTOCK FACEPLATE:</b>	39"
<b>HEADSTOCK SPEEDS:</b>	1.5 & 15 RPM
<b>RANGE OF CHUCK JAWS:</b>	4" to 24"