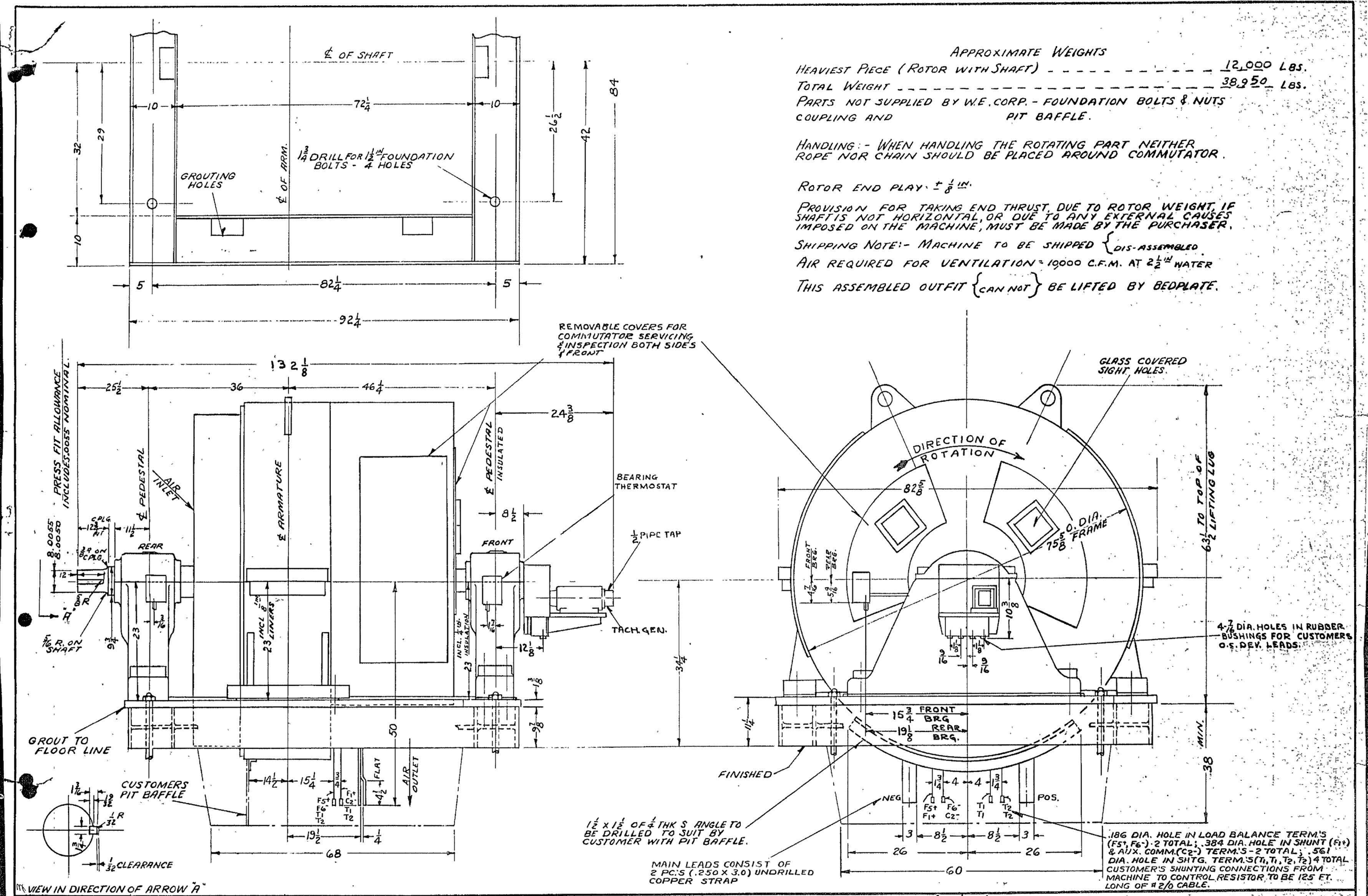

APPROXIMATE WEIGHTS

HEAVIEST PIECE (ROTOR WITH SHAFT) - - - - - - - - - - - - 12,000 LBS.

TOTAL WEIGHT - 38,950 LBS.

PARTS NOT SUPPLIED BY W.E. CORP. - FOUNDATION BOLTS & NUTS COUPLING AND PIT BAFFLE.

HANDLING:- WHEN HANDLING THE ROTATING PART NEITHER ROPE NOR CHAIN SHOULD BE PLACED AROUND COMMUTATOR.

ROTOR END PLAY: ± ⅛ IN.

PROVISION FOR TAKING END THRUST, DUE TO ROTOR WEIGHT, IF SHAFT IS NOT HORIZONTAL, OR DUE TO ANY EXTERNAL CAUSES IMPOSED ON THE MACHINE, MUST BE MADE BY THE PURCHASER.

SHIPPING NOTE:- MACHINE TO BE SHIPPED {DIS-ASSEMBLED

AIR REQUIRED FOR VENTILATION = 10,000 C.F.M. AT 2½ IN WATER

THIS ASSEMBLED OUTFIT {CAN NOT} BE LIFTED BY BEDPLATE.

QV FRAME DD524.5
FRONT BRG. 6 x 12 INS.
REAR BRG. 8 x 16
TACH GEN #750 WESTON TYPE "W"

S.O. 47-P-394	1		
D. 53078			
IT.	CHANGE		
	2	47-P-394 NOTE UNDER FRAME SIZE WAS REAR BRG. 6x12 INS. FRONT BRG. 8x16 R.E. Timm 3-11-52	TACH. GEN. & O.S. WERE NOT SHOWN. OVERALL DIM. & DIM FROM ℄ OF PED. TO THE END OF TACH. ADDED. L.M. K. FIKE 5-29-52 5/29/52
	3	S.O. 47P394	SIZE & LOCATION OF LEADS ADDED; CUSTOMER'S PIT BAFFLE WAS NOT LOCATED. V.O'ROURKE 7-10-52 US

TOOL REF DWG

ENG. REF. DWG 20-B-7436

WESTINGHOUSE ELECTRIC CORPORATION

TITLE D.C. MACHINE OUTLINE

DIMENSIONS IN INCHES-SCALE N.T.S.

DFTM R.E. Timm	2-25-52	APPD	
		APPD V.G. Sotoriej	2/26/52
CHKD K. FIKE	2-26-52	APPD	2/26

DIV & PLANT LOCATION D.C. GEN.

29-B-1458

EAST PITTSBURGH PA U.S.A.