

Equipment Specifications

Product: 64442

Product Description: .008"/.040" x 24"-48" Hot Dip Galvanizing Line

Product Manufacturer: SMS/Comstock

Quantity: 1

Product Specifications:

Manufacture: SMS/Comstock/Herr-Voss

Material Hot & Cold Rolled Steel

Material Width: Min. 24"-Max 48"

Material Thickness: .008" Min. - .036" Max.

Line Speed: 30 - 300 FPM, Operating, 0-450 FPM Design

Coil ID: 16" & 20" Entry, 20" & 24" Exit

Coil OD: 74" Max. Entry & Exit

Coil Weight: 40,000 Lb.

Through Put: 20-25 TPH

Major Line Components: Dual Payoff Reels w/ Floor Mounted Coil Cars, Guild Strip Welder, Scrubber/Rinse/Cleaning Section, Steering Rolls, Entry Accumulator, Furnace Turning Roll Unit, Annealing Furnace, Galvanizing Pot-Air Knives/Sink Roll, Three Stage Jet Cool System, Water Quench, Steering Roll, Tension Leveler, Dryer, Exit Accumulator, Inspection Station, Exit Shear Recoiler, Belt Wrapper
Excluded: Drives and Motor Control for Line w/ Exception Annealing Furnace Control, Exit Coil Car, **Drive Motors - confirm**