

TDI Group, LLC

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EQUIPMENT SPECIFICATIONS

CLEANING LINE

ULTRASONIC INLINE PARTS CLEANING SYSTEM, AUTOMATED TDI REFERENCE NUMBER: 64395

MANUFACTURER: Lewis Corporation

AGE: 1987 QUANTITY: 1.00

GENERAL SPECIFICATIONS:

MANUFACTURER: Lewis Corporation

YEAR MANUFACTURED: 1987

CONDITION: Good

CONTROL MANUFACTURER: Allen Bradley

CONTROL: Programmable

COMMENTS: The line consists of a heated soak tank, Heated

Ultrasonic Wash Tank, Heated Immersion Rinse Tank, Heated Deionized Rinse Tank, each equipped w/ internal agitation, fully adjustable. A Load Work Station, Input Conveyor and 10 Specially Designed

Parts Baskets. Stainless Steel Construction,

Programmable Control Allen Bradley 800 MR Series, operation 480V/3Ph/ 60Hz AC,Power requirements 80kw Peak/ 20kw Avg., Water Usage controlled by immersion rinse flow, est. 3 gal per 3 minute cycle or

60 gph rinse water