

## EQUIPMENT SPECIFICATIONS

### INSPECTION LINES

.012"/.110" X 60" X 60,000 LB ADS COIL INSPECTION / RECOIL LINE  
TDI REFERENCE NUMBER: 64228

MANUFACTURER: ADS Machinery Corp  
QUANTITY: 1.00

#### GENERAL SPECIFICATIONS:

MATERIAL PROCESSED:	Steel Cold Rolled
INCOMING MATERIAL SIZE:	
WIDTH MINIMUM (INCHES):	24 Inches (609.600 mm)
WIDTH MAXIMUM (INCHES):	60 Inches (1,524.000 mm)
THICKNESS MINIMUM (INCHES):	0.012 Inches (0.305 mm)
THICKNESS MAXIMUM (INCHES):	0.110 Inches (2.794 mm)
MATERIAL YIELD STRENGTH (PSI):	125,000
COIL SIZE:	
COIL I.D. MINIMUM (INCHES):	24 Inches (609.600 mm)
COIL O.D. MINIMUM (INCHES):	38 Inches (965.200 mm)
COIL O.D. MAXIMUM (INCHES):	72 Inches (1,828.800 mm)
COIL WEIGHT (LBS.):	60,000 Pounds
COIL WEIGHT (TONS):	30 Tons (27.216 mt)
LINE SPEED (FPM):	810-1500 Fpm
MAXIMUM LINE TENSION (LBS.):	28,400 lbs @ 800 FPM / 14,400 lbs. @ 1500 FPM Pounds
ENTRY COIL CAR:	
QUANTITY:	2
CAPACITY (TONS):	30 Tons (27.216 mt)
UNCOILER:	
QUANTITY:	1
CAPACITY (TONS):	30 Tons (27.216 mt)
DRIVE TYPE:	Electro Mechanical
RECOILER:	

QUANTITY:	1
TYPE:	Mandrel
ELECTRICAL CONTROL:	
YEAR OF MANUFACTURE:	2005
PREVIOUS USE:	Unused In Storage
OVERALL LENGTH OF LINE (FEET):	137 Feet (41.758 m)
OVERALL WIDTH OF LINE (FEET):	65 Feet (19.812 m)
INCLUDED EQUIPMENT:	(3) 30 Ton Exit Coil Storage Saddles
COMMENTS:	Hand of Line; Left to Right, Heavy Ends .125" Max., Threading Speed 100 FPM, Electrical supply 480V AC, Air Supply 80 PSIG Min., Cooling Water Supply 40 PSIG Min. 85 Degree F Max., / Line is Unused and in Storage